

Work Order ID 51745

September 1, 2009 8:47:33 AM



Page 1

Item ID: D2581

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Mounting Bracket

Start Date: 9/02/09 Start Qty: 32.00



Cust Item ID:

Required Date: 9/08/09 Req'd Qty: 32.00



Customer:

Reference:

Approvals: Process Plan:



Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2581	Rev A1

100 Waterjet FLOW WATER JET 0.00

Waterjet
FLOW CNC Waterjet
Memo
I-Cut as per Dwg D2581 Dwg Rev: A1 Prog Rev: A1 12-
Deburr if necessary

BR 9-9-2

110 QC2- Inspect parts off machine FAI/FAIB 0.00

QC
Quality Control
Memo
0.00

BR 9-9-2

120 QC8- Inspect parts - second check 0.00

QC
Quality Control
Memo
0.00

→ Sol. 2/02

cont'd
#15 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 51745

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Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID****Operation
Description**Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



NC BRAKE

0.00

49 08

Brake NC

Memo

0.00

SB 096909

Brake NC

Form as per Dwg D2581 using CNC Brake

140



QC5- Inspect part completeness to step on W/O

0.00

Counted

QC

Memo

0.00

→ 50908109

(45) ✓

Quality Control

150

Identify as per dwg & Stock Location: Basket

0.00

Packaging

Memo

0.00

Packaging

ID 09.09.09

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 51745

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September 1, 2009 8:47:34 AM

Item ID: D2581

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Mounting Bracket

Start Date: 9/02/09 Start Qty: 32.00



Cust Item ID:

Required Date: 9/08/09 Req'd Qty: 32.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

160



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

Memo

09/09/11 *[Signature]*

MF 09-09-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

September 1, 2009 8:47:33 AM

Page 1

Work Order ID: 51745



Parent Item: D2581RevA1



Parent Item Name: Mounting Bracket

Start Date: 9/02/09

Required Date: 9/08/09

Comments:

Start Qty: 32.00

Required Qty: 32.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA		Purchased	No			100	sf	50.1851	0.6299			

304/316 0.125 Sheet



B 9-9-2

Warehouse

Location

Main Warehouse

MAT	50.18509789
111018	50.1850979

Loc Qty

Loc Code

111018

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	S1745
Description: Mounting Bracket	Part Number:	D2581
Inspection Dwg: D2581	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

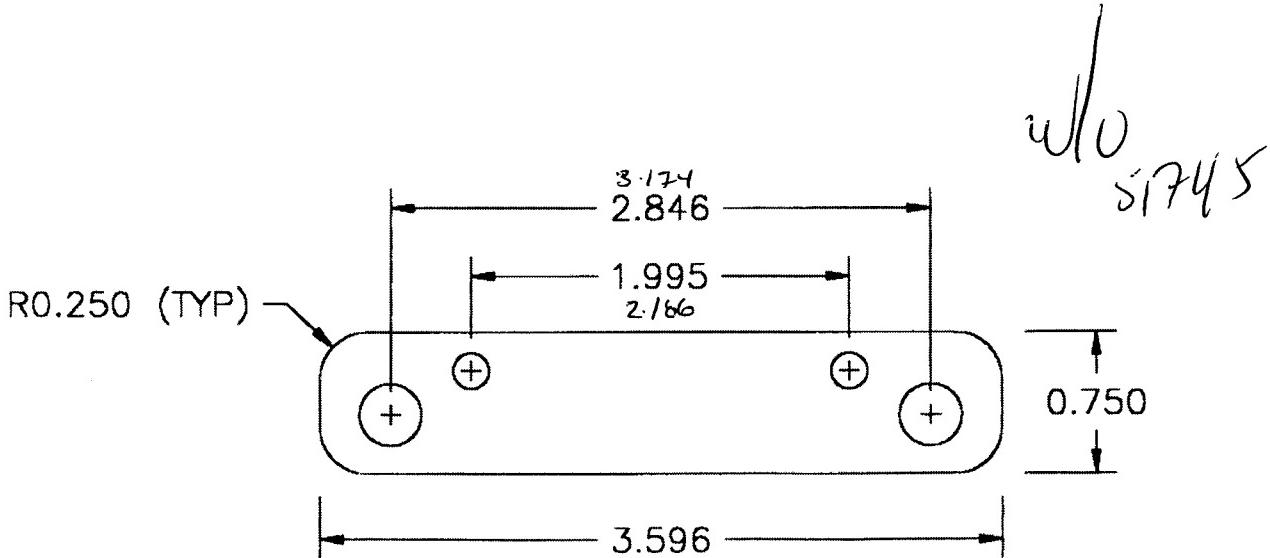
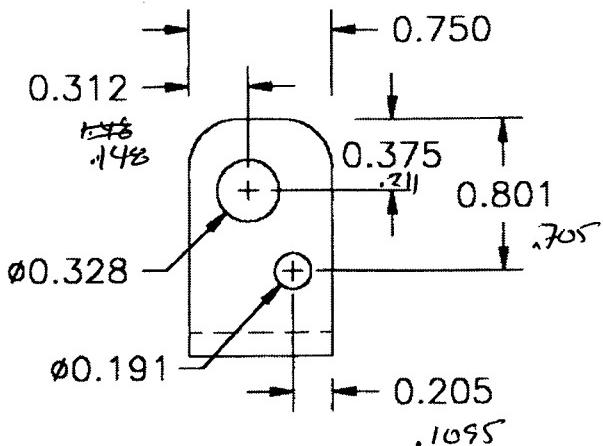
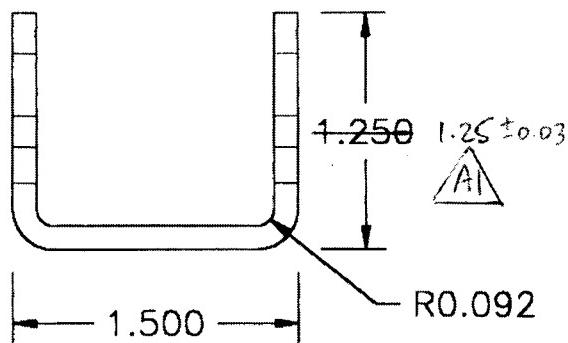
X First Article Prototype

Measured by:	<u>B</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	9-9-17	Date:	09/09/17	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.23	New Issue	KJ/JLM	SJM

DART

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bru</i>	APPROVED <i>M M</i>	DRAWING NO. D2581
DATE 96.06.27		REV. A SHEET 1 OF 1
		SCALE 1:1

A1 ~~4~~ 0405.14 CHANGE TOLERANCE ON 125 DIMENSION**RELEASED**
96/07/23 8am

MATERIAL: 304/316 SS 0.125 THICK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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